

Date: Thursday, 05/04/2007 7:14:03 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 412 X-TUBE INST, LOW NARROW AFT
Job Number : 31644	
Estimate Number : 12817	
P.O. Number : N/A	Part Number : D412664205
This Issue : 05/04/2007 S.O. No. : N/A	Drawing Number : D412-664 UNDER REV
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : LANDING GEAR	Drawing Revision : U/R
Previous Run : 31643	Material : N/A
Written By : _____	Due Date : 05/04/2007 Qty: 1 Um: Each
Checked & Approved By : <u>LL</u>	
Comment : Est Rev A New Issue 07-04-05 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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SEND TO CUSTOMER AFTER WHEN
 APPROVAL RECEIVED 07.09.05
 Comment: DOCUMENT CONTROL ALONG W/ RED DECAL



Photocopy bluefile and create labels as per PPP D412-664-205 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

3.0	D412664245	CROSSTUBE ASSEMBLY, LOW NARROW AFT, 412C
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Crosstube 412 Low
 Batch: B 31436

4.0	AN640A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
 Bolt
 Batch: 1101428 1/01697

5.0	AN641A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
 Bolt
 Batch: 1101428 2

[Signature]
 05/04/05

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Job Number: 31644

Part Number: D412664205

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L6

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Nut

Batch: M101660-

7.0

AN960JD616

Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total: 18.0000 Each(s)

Washer

Batch: M102829(11X) - M103395 (7X) - EPOX/04/05

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Identify and pack for shipping as per PPP D412-664-105

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



★ SEE ITEM #1 BEFORE SIGNING COMPLETE

DART		TEL: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL 008-89			
P/N	D412-664-205	CHG	CHG001
DESC	Crosstube Low Aft	SIC	SH01-9
LOT	B31436	SIC	SR01298NY
MODEL	Bell 412	SIC	
MADE IN CANADA			